SPECIFICATIONS No. 11TLM026	Issue: Mar. 15, 2011

Specifications for

Blanview TFT-LCD Monitor (TENTATIVE)

Version 0.0

MODEL COM37H3M99UTC

Customer's Approval
Signature:
Name:
Section:
Title:
Date:

ORTUSTECH

ORTUS TECHNOLOGY CO., LTD. Sales Headquarters	ORTUS TECHNOLOGY CO., LTD. Product Quality Assurance
Approved by	Approved by
Checked by	Checked by
	Prepared by

Version History

Ver.	Date	Page	Description	
0.0	Mar. 15, 2011	-	-	Tentative issue

Contents

1. Application

This Specification is applicable to 9.36cm (3.7 inch) Blanview TFT-LCD monitor for non-military use.

◎ ORTUS TECHNOLOGY makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and ORTUS TECHNOLOGY shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains ORTUS TECHNOLOGY's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of ORTUS TECHNOLOGY'S confidential information and copy right.

◎ If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult ORTUS TECHNOLOGY on such use in advance.

◎ This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.

◎ ORTUS TECHNOLOGY assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.

◎ If any issue arises as to information provided in this Specification or any other information, ORTUS TECHNOLOGY and Purchaser shall discuss them in good faith and seek solution.

◎ ORTUS TECHNOLOGY assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.

◎ This Product is compatible for RoHS directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series（PBB series）	1000
Polybrominated biphenyl ether series（PBDE series）	1000

2. Outline Specifications

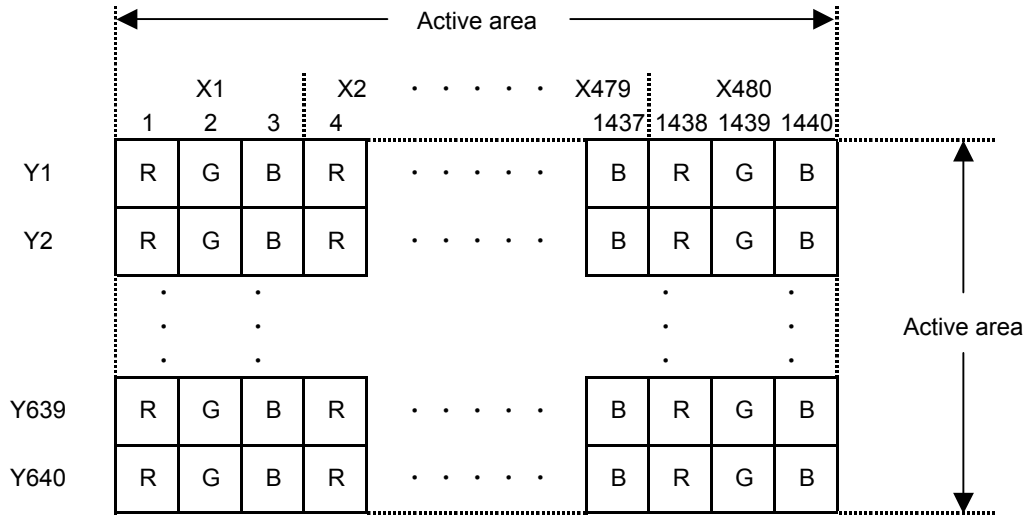
2.1 Features of the Product

- 3.7 inch diagonal display, 1440 [H] x 640 [V] dots.
- 6-bit / 262,144 colors.
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- Power save (Standby) mode capable.
- Long life & High bright white LED back-light and Touch panel operation monitor..
- Blanview TFT-LCD, improved outdoor readability.

	Indoor		Outdoor	
	Readability	Power Efficiency (Battery Life)	Readability	Power Efficiency (Battery Life)
Transmissive	Good	Good	Fair	Poor
Transflective	Fair	Poor	Good	Good
Blanview	Good	Good	Good	Good

2.2 Display Method

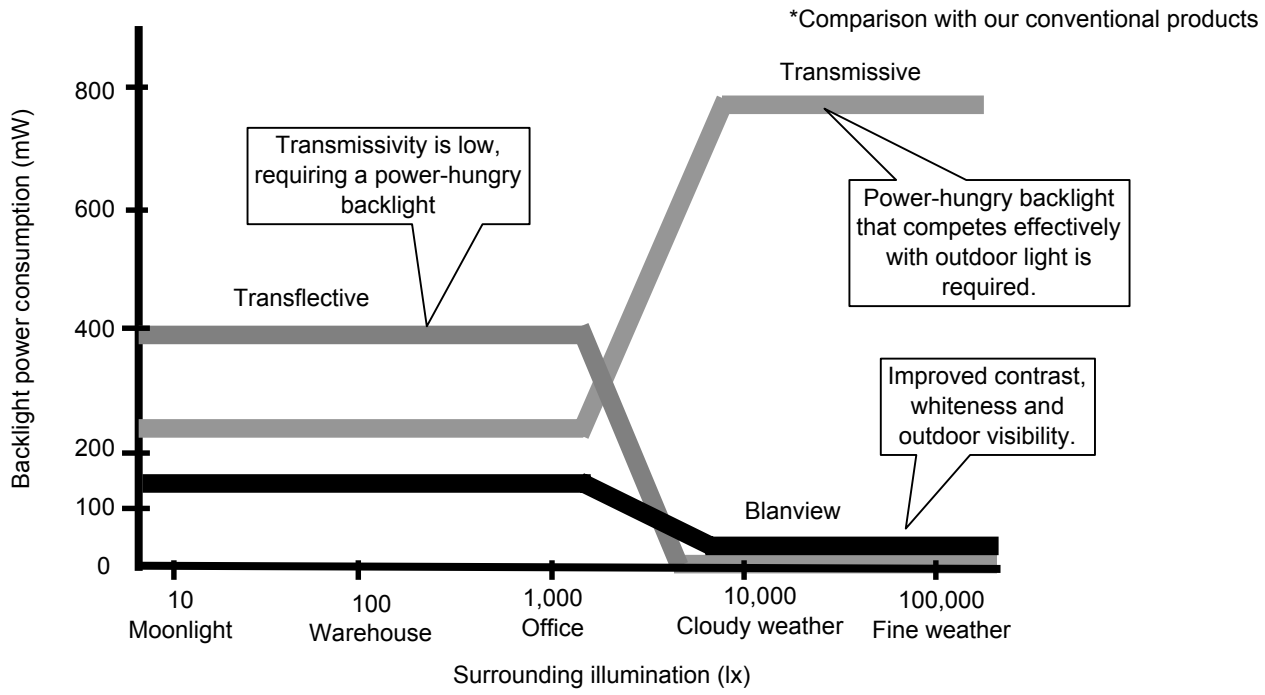
Items	Specifications	Remarks
Display type	262,144 colors. Blanview, Normally black.	
Driving method	a-Si TFT Active matrix. Line-scanning, Non-interlace.	
Dot arrangement	RGB stripe arrangement.	Refer to "Dot arrangement"
Signal input method	6-bit RGB,parallel input.	
Backlight type	Long life & High bright white LED.	
Touch panel	Resistance type,transmissive analog tablet	Surface finishing:Clear



Dot arrangement (FPC cable placed left side)

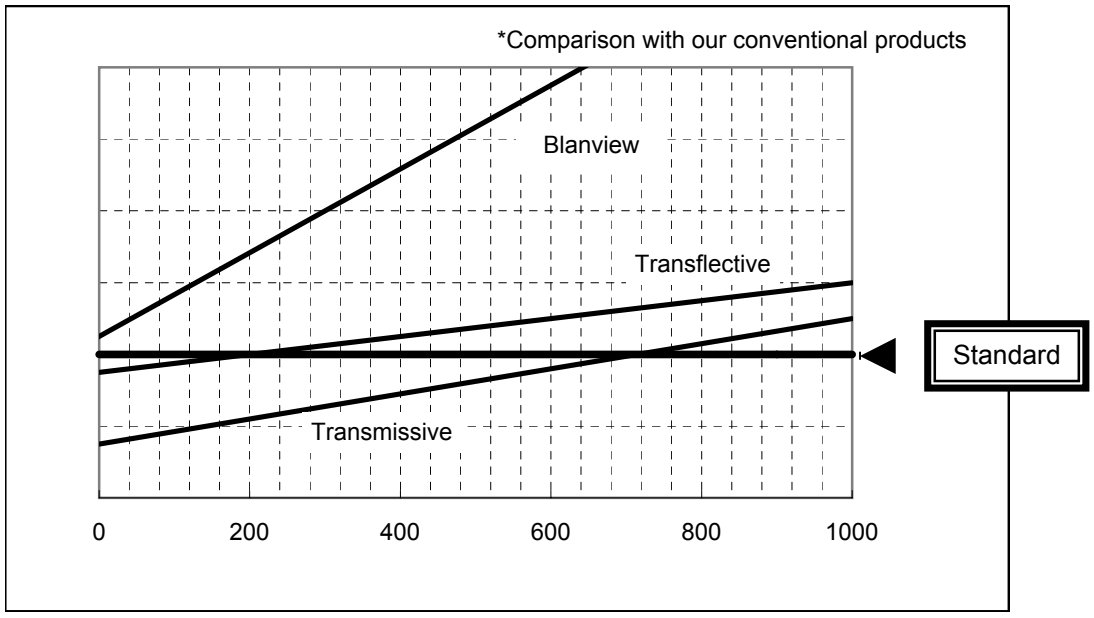
<Features of Blanview>

- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA)



- Contrast characteristics under 100,000lx.（same condition as direct sunlight.）

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor readability in three different types of TFT-LCD.
Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor readability above our Standard line.

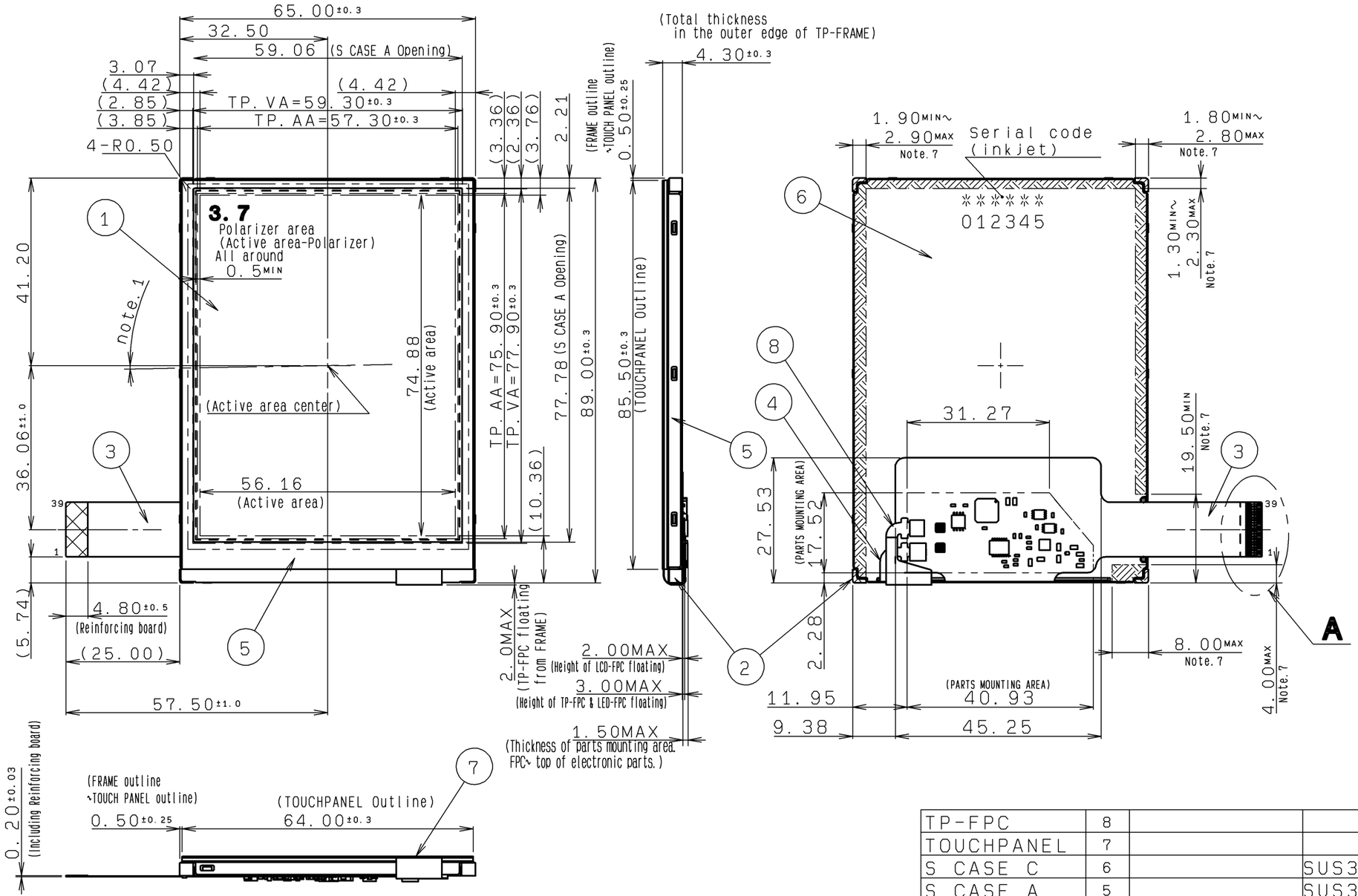


3. Dimensions and Shape

3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	(65.00)[H] × (89.00)[V] ×(4.30)[D]	mm	Exclude FPC cable and parts on FPC.
Active area	(56.16)[H] × (74.88)[V]	mm	9.36cm diagonal
Number of dots	1440[H] × 640[V]	dot	
Dot pitch	(39.0)[H] × (117.0)[V]	um	
Hardness of Touch Panel surface	3	H	Load:4.9N,Angle:45° Reference judgment standard:JIS-K5600
Weight	TBD	g	Include FPC cable

EC NO.	REV. No.	REVISE	DATE (Y:M:D)	APPROVED	CHECKED	PREPARED



Note 1. Angular deviation of LCD cell from the TFT-LCD monitor's reference axis shall be less than [±40'].

Note 2. Recommended FPC connectors
For LCD : HIROSE, part number:FH23-39S-0.3SHW(05)

Note 3. Protective film is affixed on front surface of the screen.
Location tolerance of the protective film shall be ±1.5 mm to the TOUCHPANEL.

Note 4. Keep a gap, for example 0.3 to 0.7mm between the bezel edge and T/P surface to avoid the bezel edge from making contacting with the T/P surface that may cause a "false touch" with the bottom layer.

Note 5. Bezel Opening design:
It is recommended to design based on LCD Active area and LCD Active area center.
Please place the bezel opening to maintain the operation by a stylus pen or finger inside the T/P response area. (Refer to ''Example of housing design')

Note 6. Linearity is guaranteed in the area surrounded by 3mm inside lines from TOUCHPANEL Active Area.

Note 7. In case TFT-LCD monitor is fixed to the case of your product, it's recommended that monitor is fixed in to ▨ area.

Note 8. Refer to "11. CRITERIA OF JUDGMENT" about the appearance specification of a polarizer.

PART NAME	ITEM	PART CODE	MATERIAL GRADE	REMARK
TP-FPC	8			
TOUCHPANEL	7			Surface finishing : Clear
S CASE C	6		SUS304	
S CASE A	5		SUS304	
LED-FPC	4			
LCD-FPC	3			
FRAME	2		PC	
LCD	1		Glass substrate thickness=0.5t	

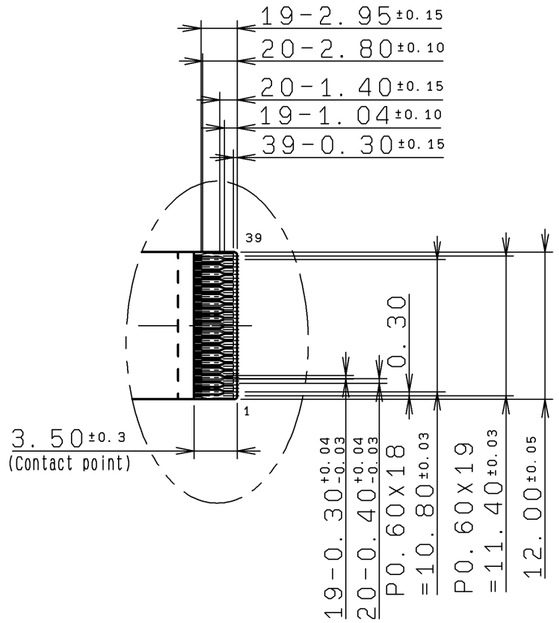
APPROVED 橋爪	GENERAL TOLERANCE ±0.5	SCALE 1/1(2/1)	UNIT mm
CHECKED 平信	ISSUE (Y:M:D) 11:02:24	MODEL COM37H3M99U**	
CHECKED	NAME		
DESIGN 大橋貴文	OUTLINE-D3M99		
DRAW 大橋貴文			

ORTUSTECH
ORTUS TECHNOLOGY CO., LTD.
DO NOT DUPLICATE, CONFIDENTIAL AND PROPRIETARY

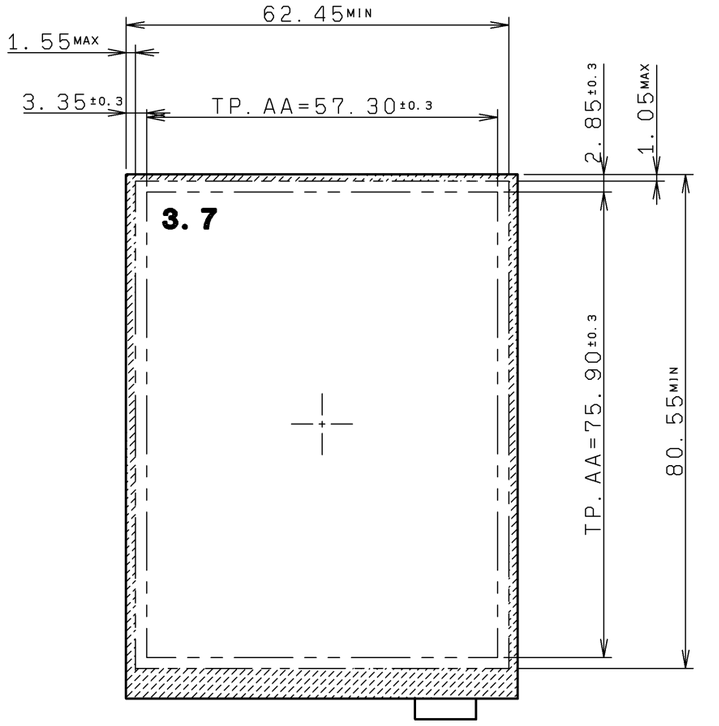
DRAWING NO.	REV.	SHEET	DIV.
RJD521699D301		1/2	

PART

EC No.	REV. No.	REVISE	DATE (Y:M:D)	APPROVED	CHECKED	PREPARED

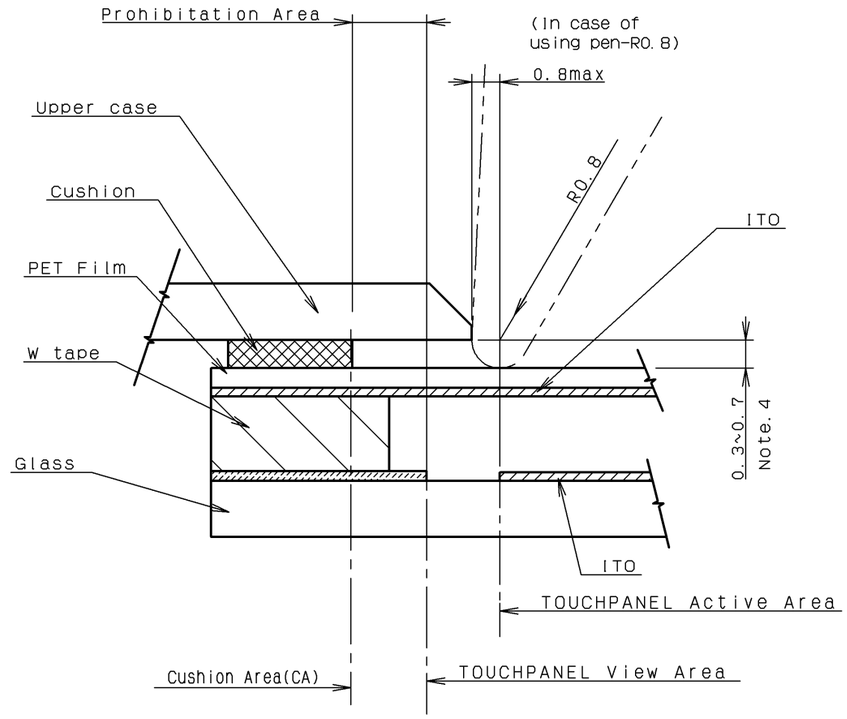


Detail of A
(S=2/1)



Cushion area(Touchpanel)
(S=1/1)

Example of Housing Design(S=Free)



Design guidance for the upper case & the cushion

Note 9. Upper case opening
- a. Please place the upper case opening to maintain the operation by a stylus pen inside the TP response area
- b. The any pressures in the area between TP response area and TP viewing area is prohibited.
- c. Please use the appropriate material(PMMA, PC, etc.) as the upper case.

Note 10. Cushion design
- a. Please put the cushion on the upper case.
- b. Do not use an adhesive tape to stick on the TP suface.
- c. Please position the cushion over the cushion area to avoid a short.

APPROVED 橋爪	GENERAL TOLERANCE ±0.5	SCALE 1/1(2/1)	UNIT mm
CHECKED 羊信	ISSUE (Y:M:D) 11:02:24	MODEL COM37H3M99U**	
CHECKED	NAME		
DESIGN 大橋貴文	OUTLINE-D3M99		
DRAW 大橋貴文			

ORTUSTECH
ORTUS TECHNOLOGY CO., LTD.
DO NOT DUPLICATE, CONFIDENTIAL AND PROPRIETARY

DRAWING NO.	REV.	SHEET	DIV.
RJD517300D301		2/2	

PART

3.3 Serial No. print (S-print)

1) Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

* Contents of Display

*	*	*****	******
a	b	c	d

	Contents of display			
a	The least significant digit of manufacture year			
b	Manufacture month	Jan-A	May-E	Sep-I
		Feb-B	Jun-F	Oct-J
		Mar-C	Jul-G	Nov-K
		Apr-D	Aug-H	Dec-L
c	Model code	37ARC (Made in Japan)		
		37ASC (Made in Malaysia)		
		37ATC (Made in China)		
d	Serial number			

* Example of indication of Serial No. print (S-print)

・Made in Japan

1H37ARC000125

means "manufactured in August 2011, 3.7" AR type, C specifications, serial number 000125"

・Made in Malaysia

1H37ASC000125

means "manufactured in August 2011, 3.7" AS type, C specifications, serial number 000125"

・Made in China

1H37ATC000125

means "manufactured in August 2011, 3.7" AT type, C specifications, serial number 000125"

2) Location of Serial No. print (S-print)

Refer to 3.2 "Outward Form".

3)Others

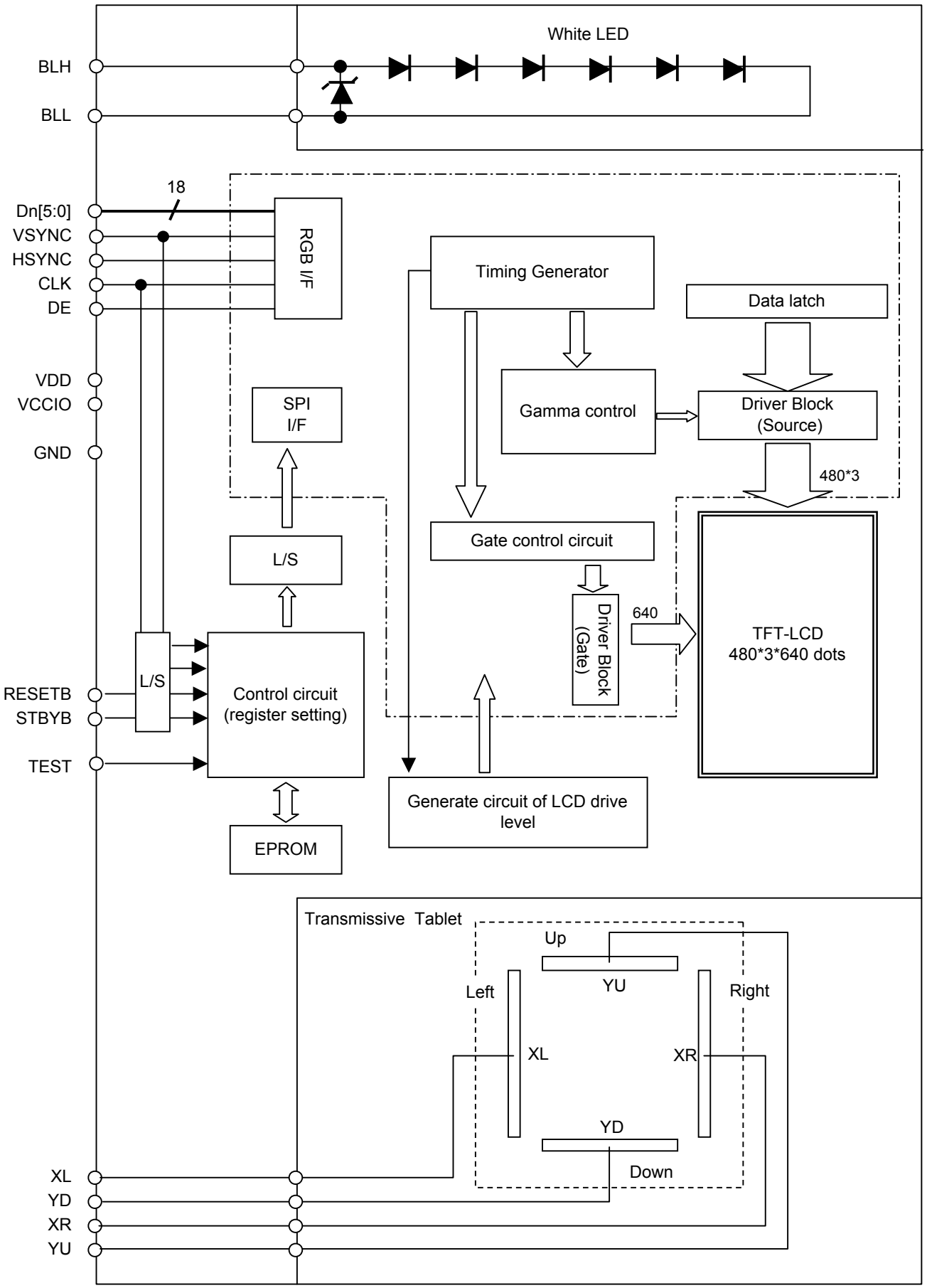
Please note that it is likely to disappear with an organic solvent about the Serial print.

4. Pin Assignment

No.	Symbol	Function
1	VSS	Ground
2	VSS	Ground
3	VDD	Power supply input.
4	VCCIO	Logic Interface Power supply input.
5	VSS	Ground
6	RESETB	System reset signal input.(Lo: active)
7	HSYNC	Horizontal sync signal input. (Negative polarity)
8	VSYNC	Vertical sync signal input.(Negative polarity)
9	CLK	Clock input for display. (Data Input on the falling edge)
10	VSS	Ground
11	D00	Display data input for (B).
12	D01	00h for black display
13	D02	D00:LSB D05:MSB
14	D03	
15	D04	Driver IC carries out gamma conversion internally.
16	D05	
17	D10	Display data input for (G).
18	D11	00h for black display
19	D12	D10:LSB D15:MSB
20	D13	
21	D14	Driver IC carries out gamma conversion internally.
22	D15	
23	D20	Display data input for (R).
24	D21	00h for black display
25	D22	D20:LSB D25:MSB
26	D23	
27	D24	Driver IC carries out gamma conversion internally.
28	D25	
29	VSS	Ground
30	DE	Input data effective signal. (It is effective for the period of "H")
31	STBYB	Standby signal (Lo:Standby operation,Hi:Normal operation)
32	TEST1	Connect to Ground.
33	XL	X-axis left terminal
34	YD	Y-axis downside terminal
35	XR	X-axis right terminal
36	YU	Y-axis upside terminal
37	TEST2	Connect to Ground.
38	BLH	LED drive power source. (Anode side)
39	BLL	LED drive power source. (Cathode side)

- Recommended connector: HIROSE ELECTRIC FH23 series [FH23-39S-0.3SHW(05)]
- Please make sure to check a consistency between pin assignment in "3.2 Outward Form" and your connector pin assignment when designing your circuit.
  Inconsistency in input signal assignment may cause a malfunction.
- Since FPC cable has gold plated terminals, gilt finish contact shoe connector is recommended.

5. Block Diagram



6. Absolute Maximum Rating

VSS=0V

Item	Symbol	Condition	Rating		Unit	Applicable terminal
			MIN	MAX		
Supply voltage	VDD	Ta = 25 ℃	-0.3	4.6	V	VDD
Logic interface voltage	VCCIO		-0.3	VDD	V	VCCIO
Input voltage for logic	VI		-0.3	VCCIO+0.3	V	CLK,VSYNC,HSYNC,DE D[05:00],D[15:10] D[25:20],STBYB,RESETB
Forward current	IL	Ta = 25 ℃	--	35	mA	BLH-BLL
		Ta = 70 ℃	--	15		
Touch Panel input voltage	VIT		--	7.0	V	XR,XL,YU,YD
Storage temperature range	Tstg		-30	80	℃	
Storage humidity range	Hstg	Non condensing in an environmental moisture at or less than 40 ℃ 90%RH.				

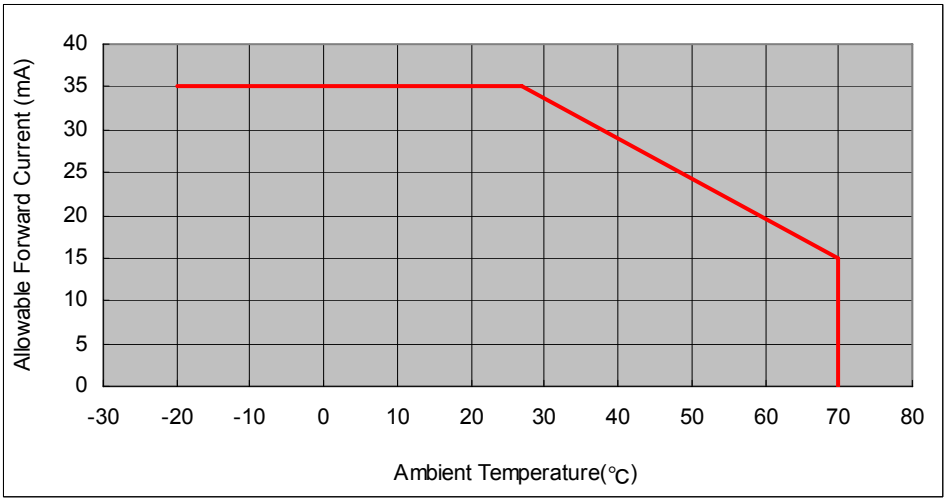
7. Recommended Operating Conditions

VSS=0V

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Supply voltage	VDD		2.7	3.0	3.6	V	VDD
Logic interface voltage	VCCIO		1.7	1.8	2.5	V	VCCIO
Input voltage for logic	VI		0	--	VCCIO	V	CLK,VSYNC,HSYNC DE,D[05:00],D[15:10] D[25:20],STBYB RESETB
Operational temperature range	Top	Note1,2	-20	+25	+70	℃	Touch Panel surface temperature
Operating humidity range	Hop	Ta<=30 ℃	20	--	80	%	
		Ta>30 ℃	Non condensing in an environmental moisture at or less than 30 ℃ 80%RH.				

Note1: This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item 10."CHARACTERISTICS".

Note 2: Acceptable Forward Current to LED is up to 15.0mA, when Ta=+70 ℃.
Do not exceed Allowable Forward Current shown on the chart below.



8. Characteristics

8.1 DC Characteristics

8.1.1 Display Module

(Unless otherwise noted, Ta=25 ℃,VDD=3.0V,VCCIO=1.8V,VSS=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Input Signal Voltage	VIH	VCCIO=1.7-2.5V	0.7×VCCIO	--	VCCIO	V	CLK,VSYNC,HSYNC, DE,D[05:00], D[15:10],D[25:20], STBYB,RESETB
	VIL		0	--	0.3×VCCIO	V	
Operating Current	IDD	fCLK=19.8MHz	--	12.0	24.0	mA	VDD
	ICCIO	Color bar display	--	66.0	132.0	uA	VCCIO
Stand-by Current	IDDS	Other input with	--	5.0	20.0	uA	VDD
	ICCIOS	constant voltage	--	--	1.0	uA	VCCIO

8.1.2 Backlight

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Forward current	IL25	Ta=25 ℃	—	(10.0)	(35.0)	mA	BLH — BLL
	IL70	Ta=70 ℃	—	—	(15.0)	mA	
Forward voltage	VL	Ta=25 ℃ IL=(10.0)mA	—	(16.8)	(17.4)	V	

8.1.3 Touch Panel

Ta=25° C

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Linearity	LE	Note	-1.5	--	1.5	%	
Insulation resistance	RI	DC 25V	20	--	--	MΩ	XR,XL-YU,YD
Terminal resistance		X	200	--	900	Ω	XR,XL
		Y	200	--	900		YU,YD
Rated voltage		DC	--	5.0	7.0	V	XR,XL,YU,YD
on/off chattering		R0.8mm Polyacetal pen.	--	--	10	ms	XR,XL,YU,YD

Note: -Please refer to "3.2 Outward Form" for the range of the guarantee.
-Linearity Measurement:Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".
Load:2.45N

Mechanical Characteristics

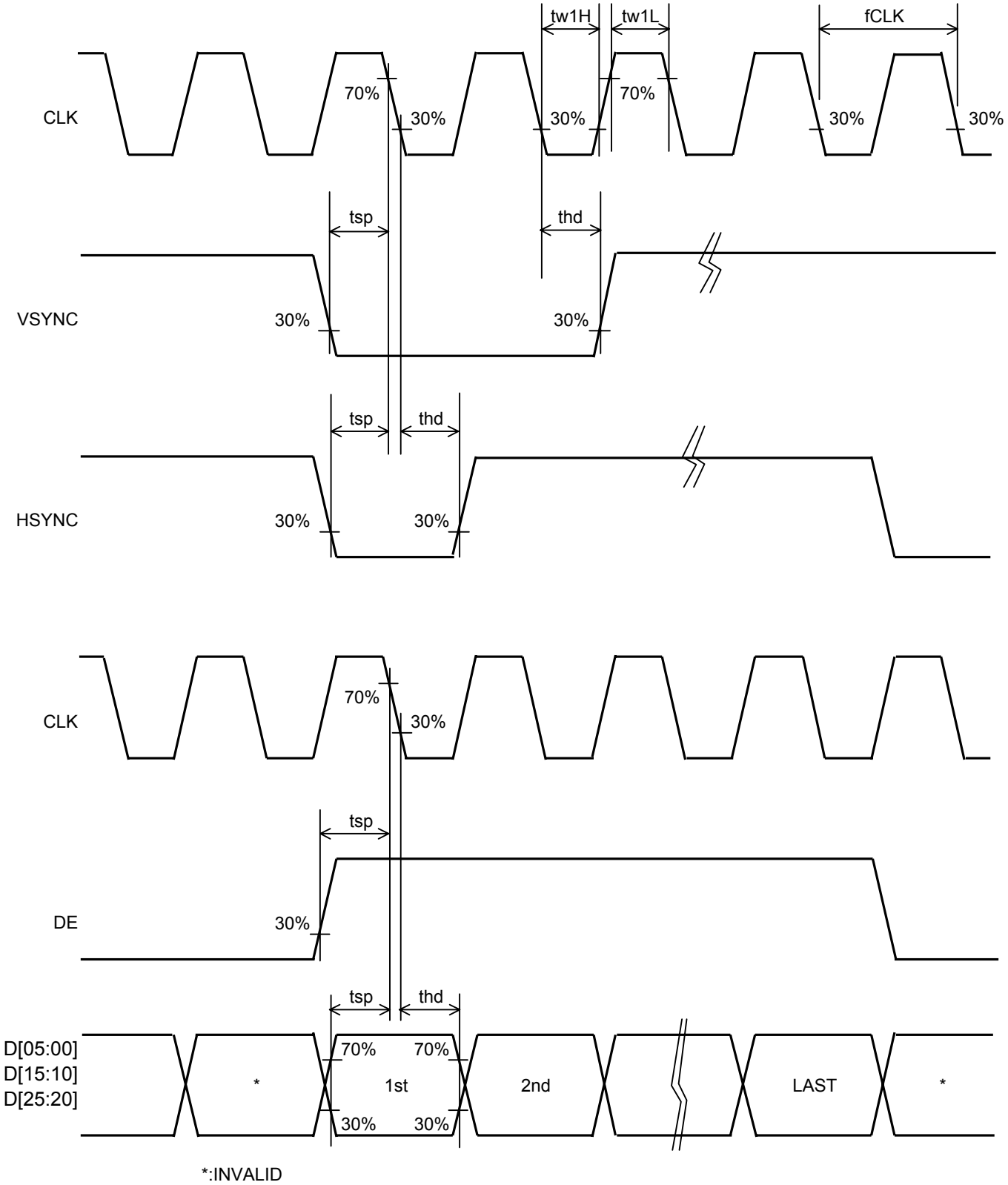
Item	Rating			Unit	Remark
	MIN	TYP	MAX		
Detectable activation force	0.05	--	1.20	N	R0.8mm Polyacetal pen or finger. Resistance between X and Y axis must be equal or lower than 2KΩ.
Keystroke durability	1,000,000	--	--	times	key the same part by silicon rubber. (Touch panel Active area only) -Rubber tip part: R8mm -Load:2.45N -Speed:2times/second

8.2 AC Characteristics

(Unless otherwise noted, Ta=25 ℃,VDD=3.0V,VCCIO=1.8V,VSS=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
CLK frequency	fCLK		18	19.8	27	MHz	CLK
CLK Low period	tw1L	0.3×VCCIO or less	10	--	--	ns	
CLK High period	tw1H	0.7×VCCIO or more	10	--	--	ns	
Setup time	tsp		10	--	--	ns	CLK,VSYNC, HSYNC,DE, D[05:00],D[15:10] D[25:20]
Hold time	thd		10	--	--	ns	

Switching Waveform Characteristics



*:INVALID

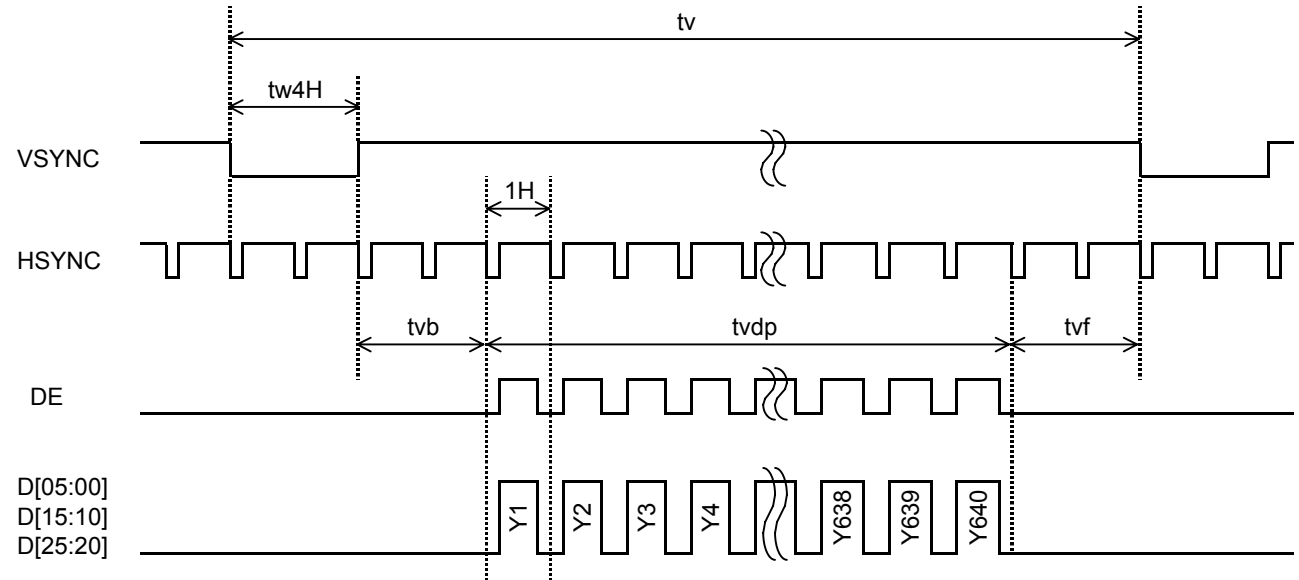
8.3 Input Timing Characteristics

Item	Symbol	Rating			Unit	Applicable terminal
		MIN	TYP	MAX		
CLK Frequency	fCLK	18	19.8	27	MHz	CLK
VSYNC Frequency Note	fVSYNC	54	60	66	Hz	VSYNC
VSYNC Cycle	tv	646	650	700	H	VSYNC,HSYNC
VSYNC Pulse Width	tw4H	2	3	50	H	
Vertical Back Porch	tvb	2	3	50	H	VSYNC,HSYNC,DE,
Vertical Front Porch	tvf	2	4	50	H	D[05:00],D[15:10],D[25:20]
Vertical Display Period	tvdp	--	640	--	H	
HSYNC frequency	fHSYNC	--	39.0	50.0	kHz	HSYNC
HSYNC Cycle	th	504	508	630	CLK	CLK,HSYNC
HSYNC Pulse Width	tw5H	5	10	140	CLK	
Horizontal Back Porch	thb	5	10	140	CLK	CLK,HSYNC,DE,
Horizontal Front Porch	thf	5	8	140	CLK	D[05:00],D[15:10],D[25:20]
Horizontal data start Point	tw5H+thb	19	--	145	CLK	
Horizontal Blanking Period	tw5H+thb+thf	24	--	150	CLK	
DE Pulse Width	tw6H	--	480	--	CLK	CLK,DE
Horizontal Display Period	thdp	--	480	--	CLK	CLK,DE, D[05:00],D[15:10],D[25:20]

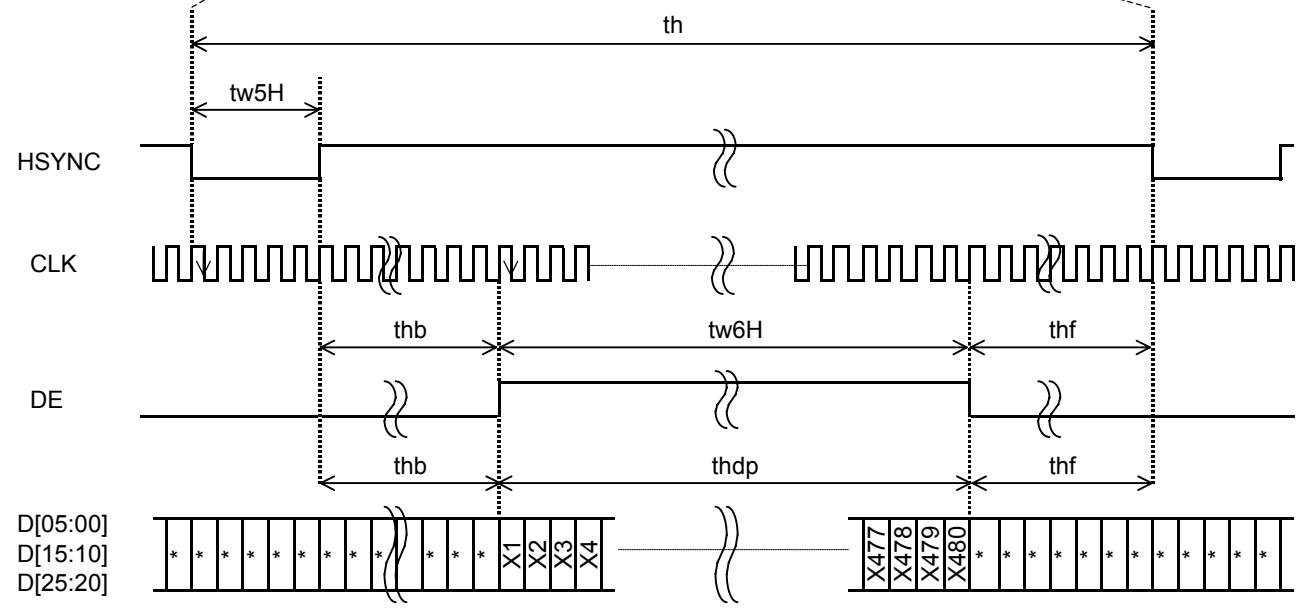
Note: This is recommended spec to get high quality picture on display. It is customer's risk to use out of this frequency.

8.4 Driving Timing Chart

-Vertical Timing

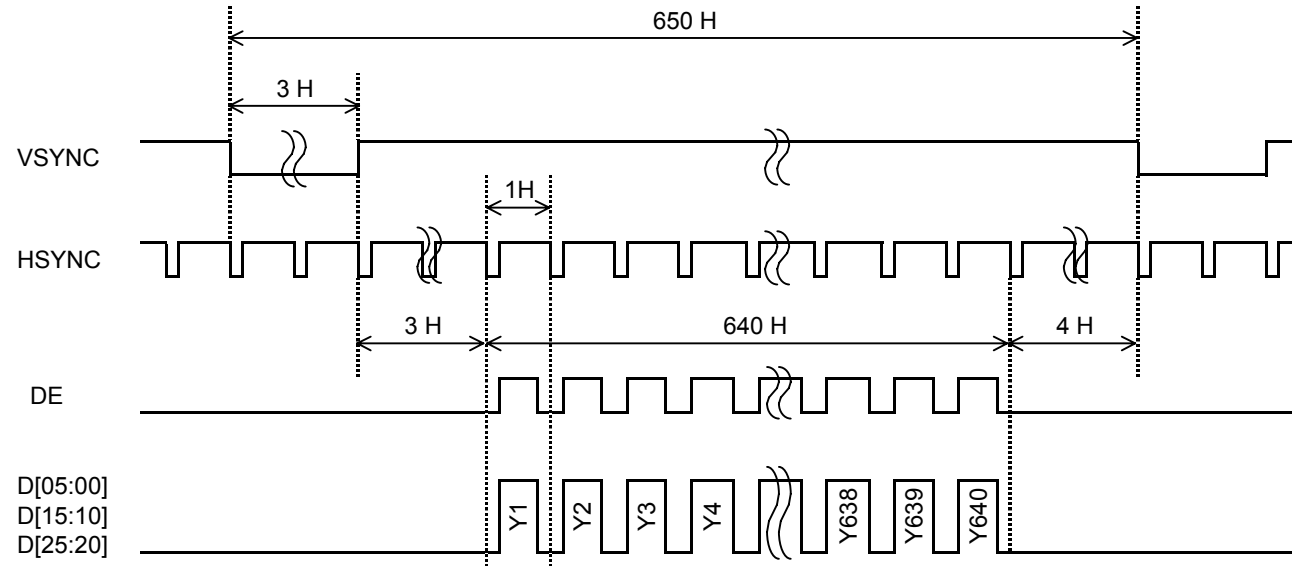


-Horizontal Timing

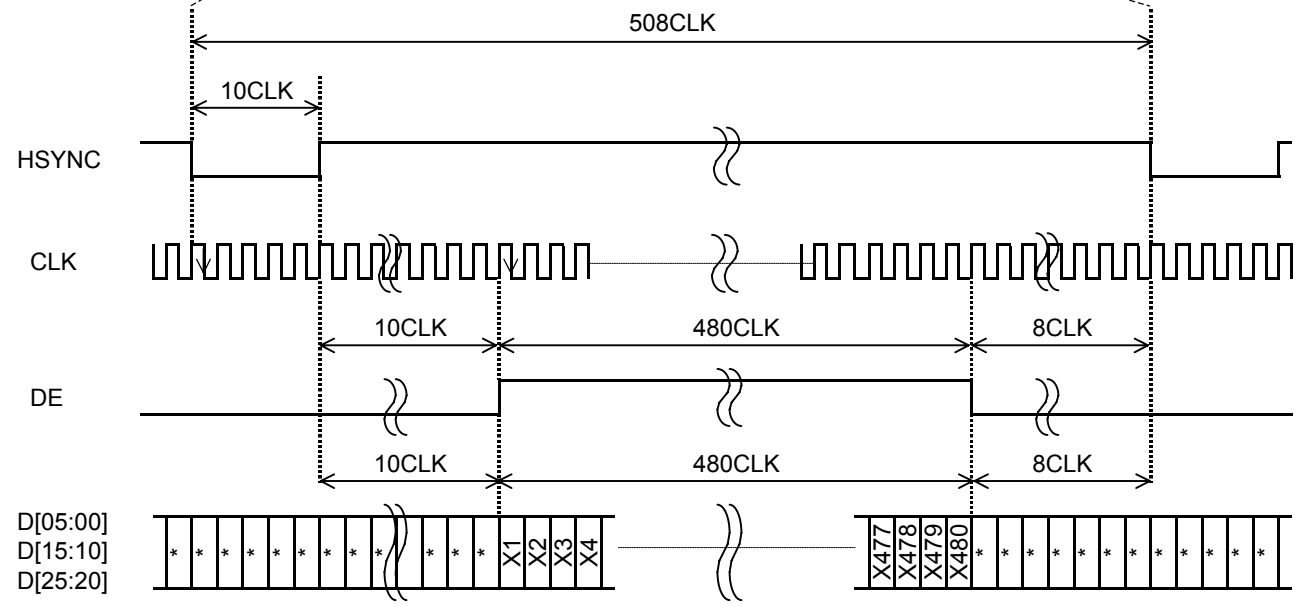


8.5 Example of Driving Timing Chart (fCLK=19.8MHz)

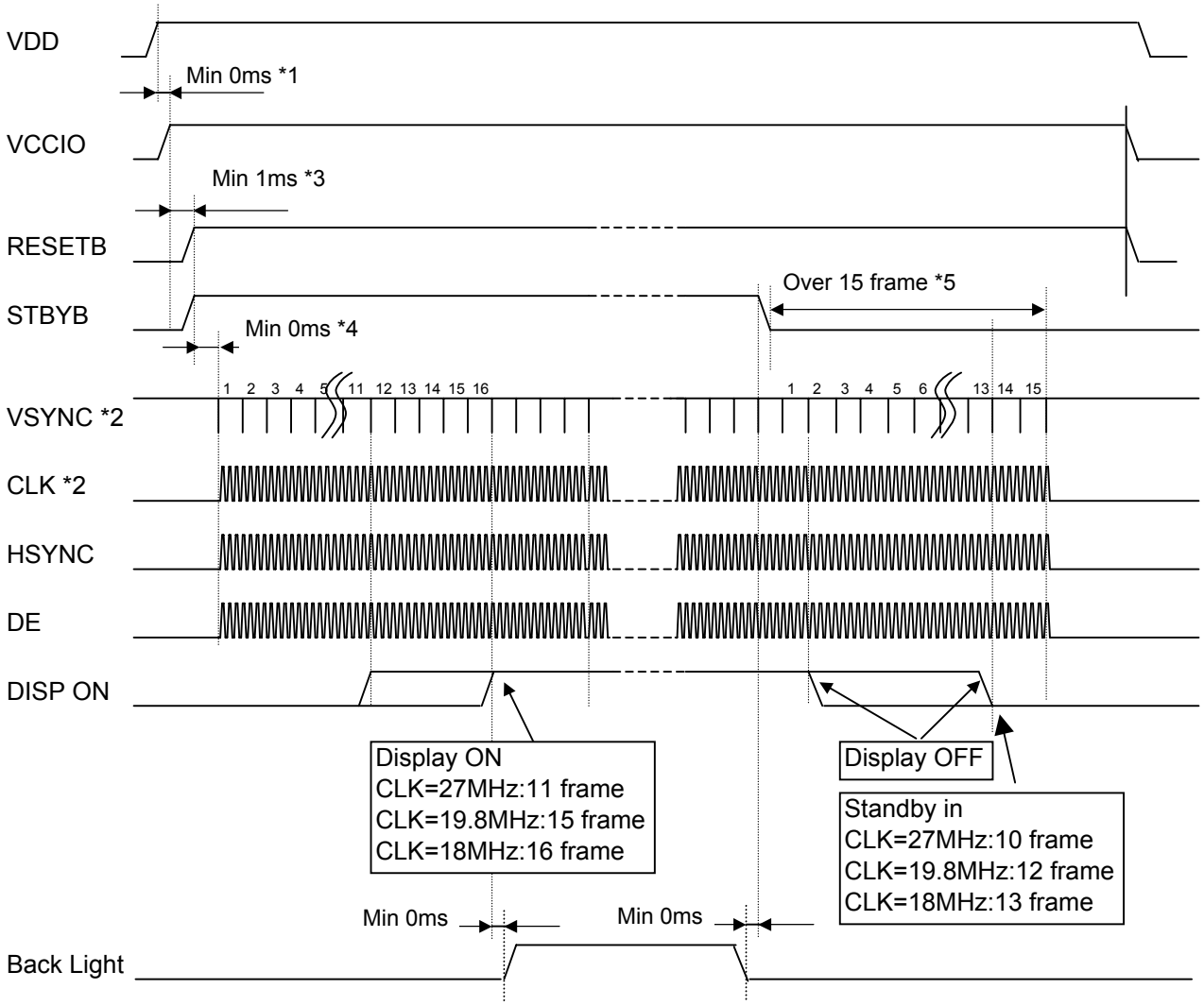
-Vertical Timing



-Horizontal Timing



9 Power ON/OFF sequence



*1 Please start up VDD and VCCIO at the same time or in order of VDD --> VCCIO.

*2 CLK is used for Gate array CLK on FPC.
VSYNC is used for Gate array's inside counter.
It becomes the operation after CLK ,VSYNC input.

*3 After the power supply, Please execute RESETB.

*4 There is no regulations at time until each signal is supplied from RESETB"H"
But meanwhile, It is necessary to fix each signal to "H"or"L".

*5 It is necessary to supply VSYNC and CLK for 15 frames or more from STBYB "L" to turning off the power supply without leaving the afterimage.

10. Characteristics

10.1 Optical Characteristics

< Measurement Condition >

Measuring instruments: CS1000（KONICA MINOLTA）, LCD7000(OTSUKA ELECTRONICS）, EZcontrast160D（ELDIM）

Driving condition: Typical Rating of "6. Recommended Operating Conditions". Optimized VCOMDC VLCD= | Vsigpp | /2

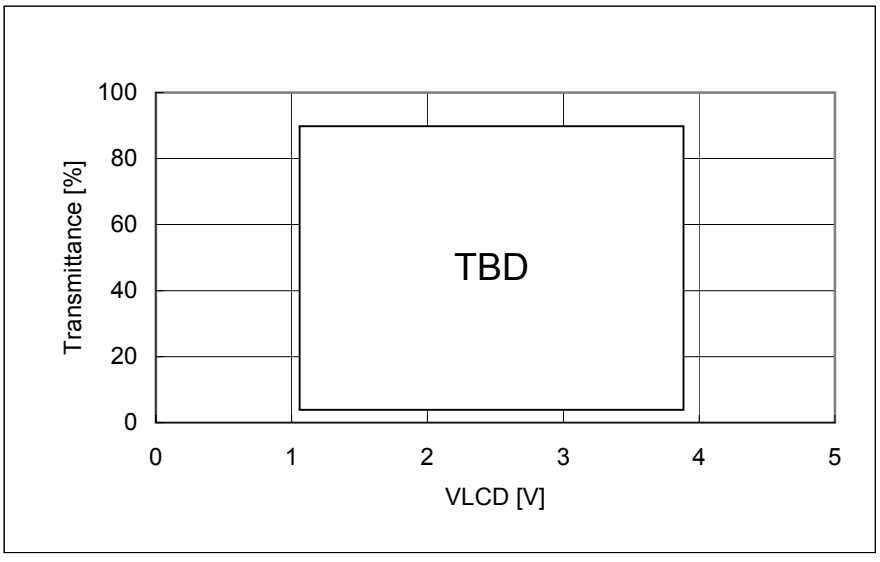
Backlight: IL=(10.0)mA

Measured temperature: Ta=25°C

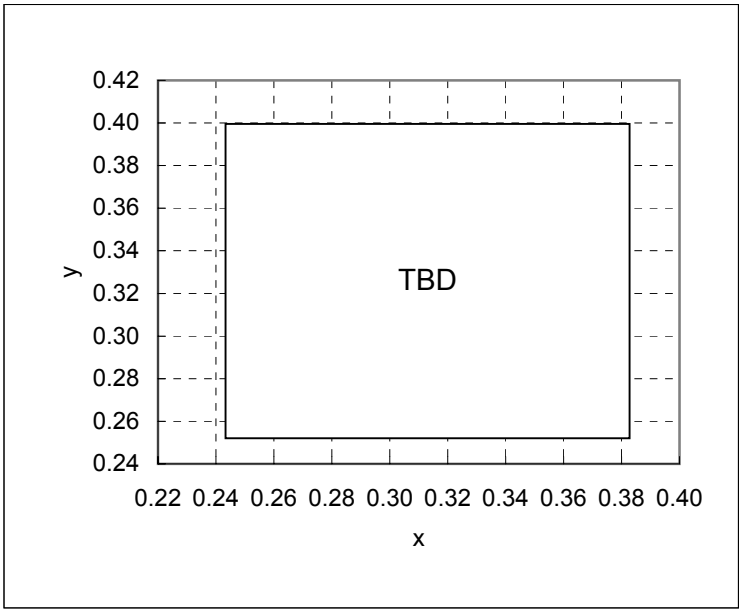
Item		Symbol	Condition	MIN	TYP	MAX	Unit	Note No.	Remark
Response time	Rise time	TON	VLCD=(TBD)	－	－	TBD	ms	1	※
	Fall time	TOFF	VLCD=(TBD)	－	－	TBD	ms		
Contrast ratio	Backlight ON	CR	VLCD=(TBD)	TBD	TBD	－		2	
	Backlight OFF			－	TBD	－			
Viewing angle	Left	θL	VLCD=(TBD) CR≧(TBD)	TBD	－	－	deg	3	※
	Right	θR		TBD	－	－	deg		
	Up	φU		TBD	－	－	deg		
	Down	φD		TBD	－	－	deg		
V-T threshold voltage		V90		TBD	TBD	TBD	V	4	※
		V50		TBD	TBD	TBD	V		
		V10		TBD	TBD	TBD	V		
White V-T Curve				White V-T Curve					Reference
White Chromaticity		x	VLCD=(TBD)	White chromaticity range				5	
		y							
Burn-in				TBD				6	
Center brightness			VLCD=(TBD)	TBD	TBD	－	cd/m^2	7	
Brightness distribution			VLCD=(TBD)	TBD	－	－	%	8	

* Note number 1 to 8: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".

※ Measured in the form of LCD module.



White V-T Curve



White Chromaticity Range

【White Chromaticity Range】

x	y
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD

10.2 Temperature Characteristics

< Measurement Condition >
Measuring instruments: CS1000（KONICA MINOLTA）, LCD7000(OTSUKA ELECTRONICS)
Driving condition: Typical Rating of "6. Recommended Operating Conditions".
Optimized VCOMDC
VLCD= | Vsigpp | /2
Backlight: IL=(10.0)mA

Item			Specification		Remark
			Ta＝－10˚C	Ta＝70˚C	
Contrast ratio		CR	TBD	TBD	Backlight ON
Response time	Rise time	TON	TBD	TBD	※
	Fall time	TOFF	TBD	TBD	※
Display Quality			No noticeable display defect or ununiformity should be observed.		Use the criteria for judgment specified in the section 11.

※ Measured in the form of LCD module.

11. Criteria of Judgment

11.1 Defective Display and Screen Quality

Test Condition: Observed TFT-LCD monitor from front during operation with the following conditions
Driving Signal: Raster Patter (RGB in monochrome, white, black)
Signal condition: TBD
Observation distance: 30 cm
Illuminance: 200 to 350 lx
Backlight: IL=(10.0)mA

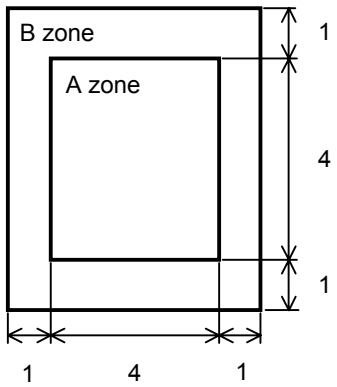
Defect item		Defect content			Criteria
Display Quality	Line defect	Black, white or color line, 3 or more neighboring defective dots			Not exists
	Dot defect	Uneven brightness on dot-by-dot base due to defective TFT or CF, or dust is counted as dot defect (brighter dot, darker dot) High bright dot: Visible through 2% ND filter at VLCD=(TBD)V Low bright dot: Visible through 5% ND filter at VLCD=(TBD)V Dark dot: Appear dark through white display at VLCD=(TBD)V			Refer to table 1
Screen Quality	Dirt	Point-like uneven brightness (white stain, black stain etc)			Invisible through 1% ND filter
	Foreign particle	Point-like	0.25mm<φ		N=0
			0.20<φ≦0.25mm		N≦2
			φ≦0.20mm		Ignored
		Liner	3.0mm<length and 0.08mm<width		N=0
			length≦3.0mm or width≦0.08mm		Ignored
	Flaw	Flaw on the surface of the Touch panel	0.05mm<W		Conform to the criteria of point-like foreign particles.
			0.03<W≦0.05mm	2<L≦5mm	N≦5
				L≦2mm	Ignored
			W≦0.03mm		Ignored
	Others				Use boundary sample for judgment when necessary

φ(mm): Average diameter = (major axis + minor axis)/2

Table 1 Permissible number: N

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria
A	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more
B	2	4	4	6	
Total	2	4	4	7	

<Portrait model>



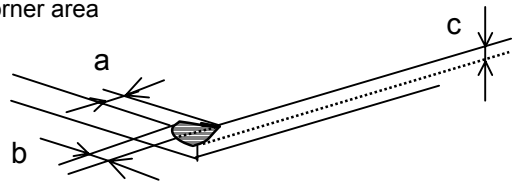
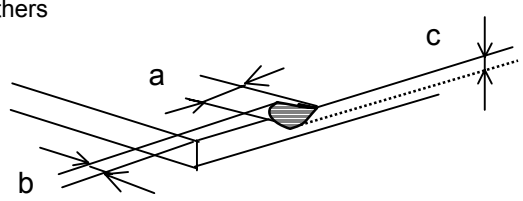
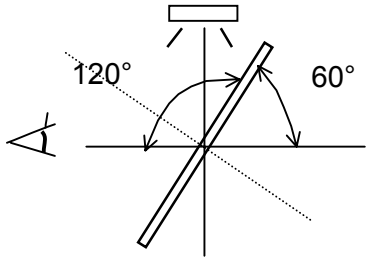
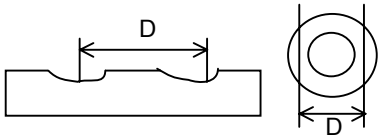
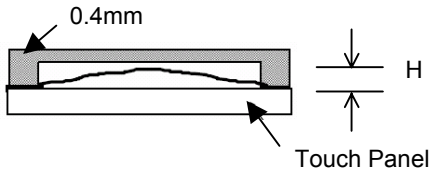
Division of A and B areas
B area: Active area
Dimensional ratio between A and B areas: 1: 4: 1 (Refer to the left figure)

11.2 Screen and Other Appearance

Testing conditions

Observation distance	30cm
Illuminance	1200～2000 lx

Item		Criteria	Remark
Polarizer	Flaw Stain Bubble Dust Dent	Ignore invisible defect when the backlight is on.	Applicable area: Active area only (Refer to the section 3.2 "Outward form")
S-case		No functional defect occurs	
FPC cable		No functional defect occurs	

Item		Appearance	Criteria
Touch Panel	Glass chipping	Corner area 	Unit:mm a≦3 b≦3 c≦t （t: glass thickness） a,b≦0.5 is ignored n≦2
		Others 	Unit:mm a≦5 b≦1 c≦t （t:glass thickness） a,b≦0.5 is ignored Maximum permissible number of chipping off on a side is 5.
		Progressive crack	None
	Interference fringe	Concentric interference fringe （Test method） Observe the Panel surface from 60 degrees angle to the surface under white fluorescent lamp (Triple wavelength lamp) 	Average diameter d≦8mm is acceptable. Darkness: comply with the boundary sample
	Fisheye Film surface	 (D: Average diameter of valley part)	D≦φ0.2mm Ignored φ0.2＜D≦φ0.6mm N≦2 φ0.6mm＜D N=0
	Puffiness		H≦0.4mm is acceptable.

12. Reliability Test

Test item		Test condition	number of failures /number of examinations
Durability test	High temperature storage	Ta=80°C 240H	TBD／3
	Low temperature storage	Ta=(-30°C) 240H	TBD／3
	High temperature & high humidity storage	Ta=60°C, RH=90% 240H non condensing ※	TBD／3
	High temperature operation	Tp=70°C 240H	TBD／3
	Low temperature operation	Tp=(-20°C) 240H	TBD／3
	High temp & humid operation	Tp=40°C, RH=90% 240H non condensing ※	TBD／3
	Thermal shock storage	(-30)←→80°C(30min/30min) 100 cycles	TBD／3
Mechanical environmental test	Electrostatic discharge test (Non operation)	Confirms to EIAJ ED-4701/300 C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals.	TBD／3
	Surface discharge test (Non operation)	C=250pF, R=100Ω, V=±(TBD)kV Each 5 times of discharge in both polarities on the center of screen with the case and Touch Panel terminal grounded.	TBD／3
	Vibration test	Total amplitude 1.5mm, f=10～55Hz, X,Y,Z directions for each 2 hours	TBD／3
	Impact test	Use ORTUS TECHNOLOGY original jig (see next page)and make an impact with peak acceleration of 1000m/s2 for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS 60068-2-27-1995.	TBD／3
Packing test	Packing vibration-proof test	Acceleration of 19.6m/s^2 with frequency of 10→55→10Hz, X,Y, Zdirection for each 30 minutes	TBD／1 Packing
	Packing drop test	Drop from 75cm high. 1 time to each 6 surfaces, 3 edges, 1 corner	TBD／1 Packing

Note:Ta=ambient temperature Tp=Panel temperature

※ The profile of high temperature/humidity storage and High Temperature/humidity operation
(Pure water of over 10MΩ·cm shall be used.)

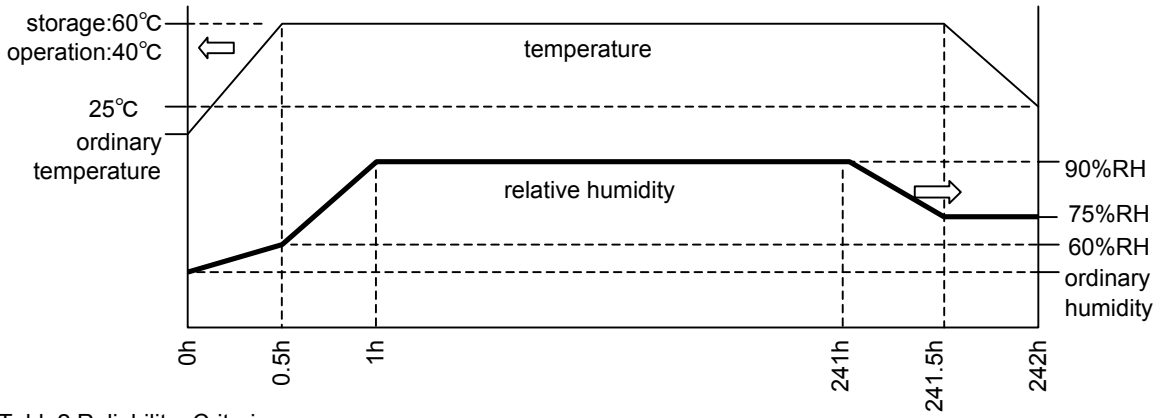
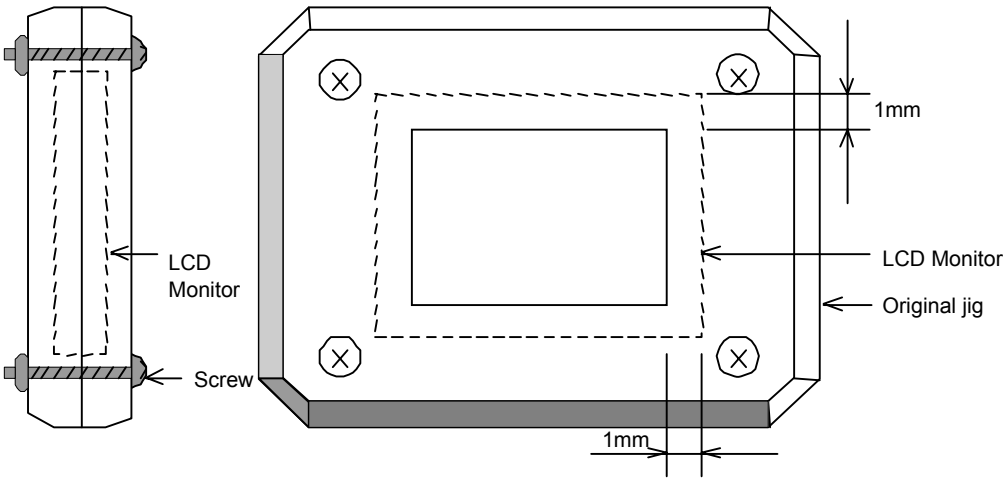


Table2.Reliability Criteria

Measure the parameters after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

item	Standard	Remarks
Display quality	No visible abnormality shall be seen.	
Contrast ratio	40 or more	Backlight ON

ORTUS TECHNOLOGY Original Jig



13. Packing Specifications

TBD

14. Handling Instruction

14.1 Handling Instruction

Caution

(1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.

(2) If the glass breaks, do not touch it with bare hands.
（Fragment of broken glass may stick you or you cut yourself on it.

(3) If you get injured, receive adequate first aid and consult a medial doctor.

(4) Do not let liquid crystal get into your mouth.
（If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.

(5) If liquid crystal adheres, rinse it out thoroughly.
（If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.

(6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.

(7) Do not connect or disconnect this product while its application products is powered on.

(8) Do not attempt to disassemble or modify this product as it is precision component.

(9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.
Please insulate it with the insulating tape etc. if necessary.
The defective operation is caused, and there is a possibility to generation of heat and the ignition.

(10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated.
We recommend you to add excess current protection circuit to power supply.

(11) The end part of glass and film of touch panel has conductivity, and avoid contact (short-circuit) with electroconductive case etc.. There is a possibility of setting up a defective touch panel, and insulate it for the case suppression (cushion etc.) if necessary, please.

(12) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.
Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.

Caution **This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.**

14.2 Precautions for Handling

1) Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.
Do not touch the surface of the monitor as it is easily scratched.

2) Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.

3) Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.

4) Do not use or storage the TFT monitors at high temperature and high humidity environment.
Particularly, never use or storage the TFT monitors at a location where condensation builds up.

5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.

6) Do not stain or damage the contacts of the FPC cable .
FPC cable needs to be inserted until it can reach to the end of connector slot.
During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.
Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.

7) The FPC cable is a design very weak to the bend and the pull as it is fixed with the tape.
Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.

8) Peel off the protective film on the TFT monitors during mounting process.
Refer to the section 14.5 on how to peel off the protective film.
We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.

14.3 Precautions for Operation

1) Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failures.

2) When turning off the power, turn off the input signal before or at the same timing of switching off the power.

3) Do not plug in or out the FPC cable while power supply is switch on.
Plug the FPC cable in and out while power supply is switched off.

4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.

5) Do not display a fixed image on the screen for a long time.
Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time. Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

14.4 Storage Condition for Shipping Cartons

Storage environment

- Temperature: 0 to 40˚C
- Humidity: 60%RH or less
  No-condensing occurs under low temperature with high humidity condition.
- Atmosphere: No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period: 3 months
- Unpacking: To prevent damages caused by static electricity, anti-static precautionary measures (e.g. earthing, anti-static mat) should be implemented.
- Maximum piling up: (TBD) cartons

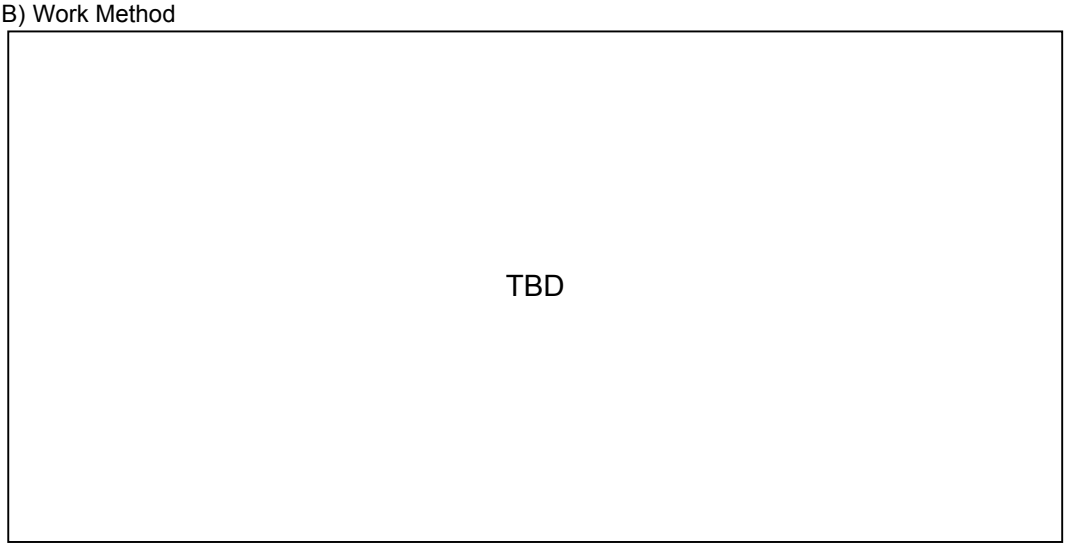
14.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

A) Work Environment

a) Humidity: 50 to 70 %RH, Temperature15 to 27˚C
b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps. Anti-static treatment should be implemented to work area's floor.
c) Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

B) Work Method



APPENDIX

Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Condition (Backlight ON)

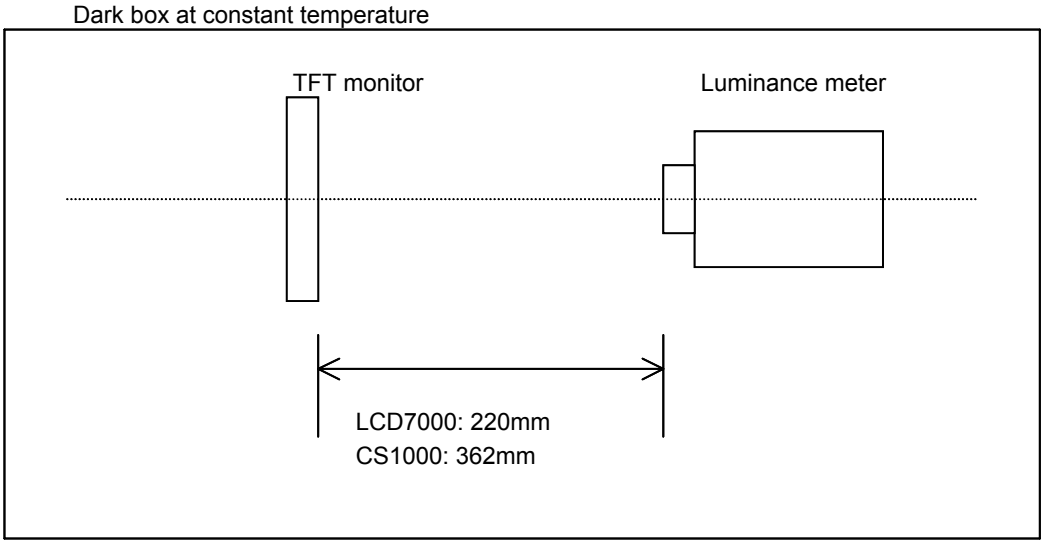
Measuring instruments: CS1000（KONICA MINOLTA）, LCD7000(OTSUKA ELECTRONICS）,EZcontrast160D（ELDIM）

Driving condition: Refer to typical rating of the section "Recommended Operating Conditions".

Measured temperature: 25°C unless specified

Measurement system: See the chart below. The luminance meter is placed on the normal line of measurement system.

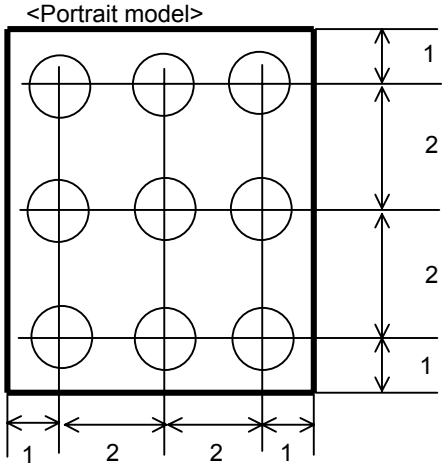
Measurement point: At the center of the screen unless otherwise specified



Measurement is made after 30 minutes of lighting of the backlight.

Measurement point: At the center point of the screen
Brightness distribution: 9 points shown in the following drawing.

<Portrait model>

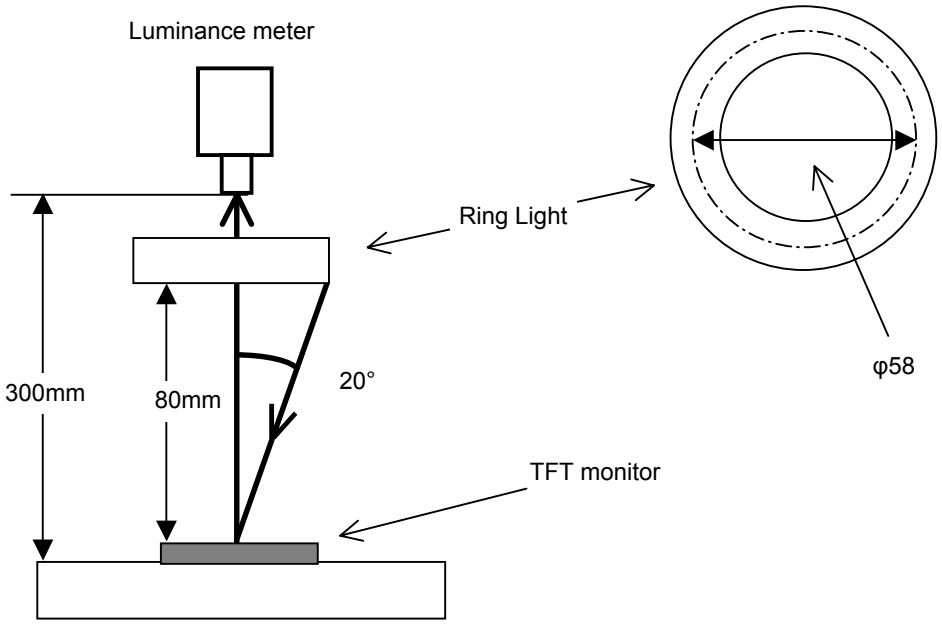


Dimensional ratio of active area

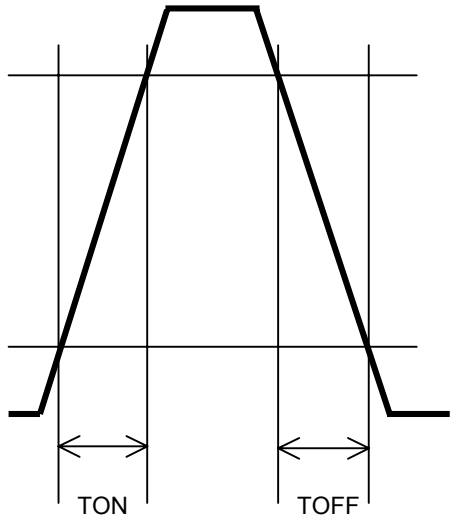
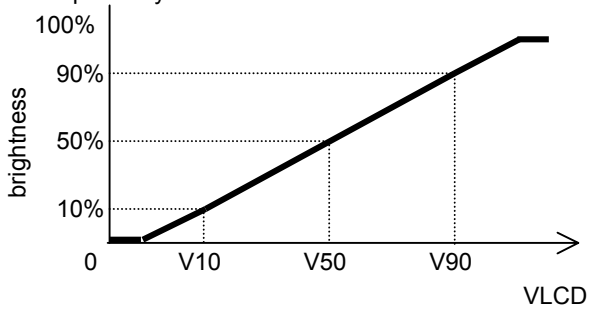
Backlight IL=(10.0)mA

Measurement Condition (Contrast ratio Backlight OFF only)

Measuring instruments:	LCD7000(OTSUKA ELECTRONICS),Ring Light(40,000 lx,φ58)
Driving condition:	Refer to the section "Optical Characteristics"
Measured temperature:	25˚C unless specified
Measurement system:	See the chart below.
Measurement point:	At the center of the screen.

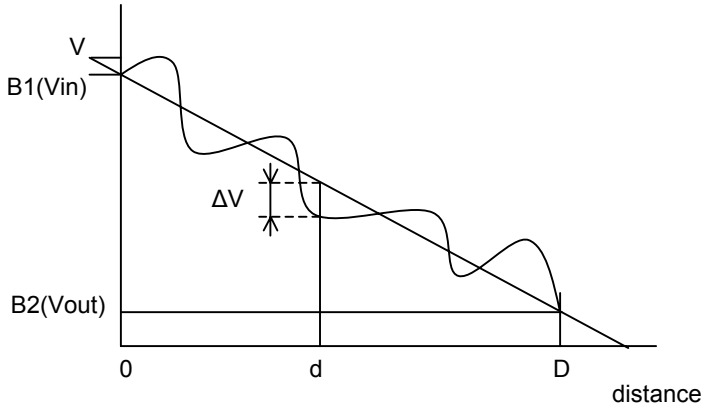


2. Test Method

Notice	Item	Test method	Measuring instrument	Remark
1	Response time	Measure output signal waveform by the luminance meter when raster of window pattern is changed from white to black and from black to white. Black White Black White brightness 100% 90% 10% 0% Black brightness  	LCD7000	Black display VLCD=(TBD)V White display VLCD=(TBD)V TON Rise time TOFF Fall time
2	Contrast ratio	Measure maximum luminance Y1(VLCD=(TBD)V) and minimum luminance Y2(VLCD=(TBD)V) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values. Contrast ratio = Y1/Y2 Diameter of measuring point: 8mmφ	CS1000 LCD7000	Backlight ON Backlight OFF
3	Viewing angle Horizontalθ Verticalφ	Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is (TBD).	EZcontrast160D	
4	V-T threshold value	Change the VLCD by 0.1V step and measure module brightness. VLCD, where the brightness is 90%, 50%, and 10% of the maximum value ,is defined as V90, V50, and V10 respectively.  	LCD7000	
5	White chromaticity	Measure chromaticity coordinates x and y of CIE1931 colorimetric system at VLCD = (TBD)V Color matching faction: 2°view	CS1000	

Notice	Item	Test method	Measuring instrument	Remark
6	Burn-in	TBD		
7	Center brightness	Measure the brightness at the center of the screen.	CS1000	
8	Brightness distribution	(Brightness distribution) = 100 x B/A % A : max. brightness of the 9 points B : min. brightness of the 9 points	CS1000	

* Linearity Measurement of Touch Panel



LE(%)=ΔV/(Vin-Vout)×100

LEmax(%)=ΔVmax/(Vin-Vout)×100